

RICHMOND
CAMBRIDGE 100'S S.P. -370(PC)
CAMBRIDGE 100'S -4'S -372(PC)
CAMBRIDGE 100'S -6'S -373(PC)

Effective Date: October 7, 1981

FILTER SPECIFICATION FOR: CAMBRIDGE 100'S S.P.
CAMBRIDGE 100'S -4'S
CAMBRIDGE 100'S -6'S

Filter Rod - 4 Up, 126mm Length

Plug Maker - KDF-2/AF-1

Tow - 2.5/40,000 #10; P.M. Material Code 05-240-A(EAST); 05-240-B(CEL)

Plasticizer - C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
8.02 gms/100 126mm Rods

Plug Wrap - Dexter X4644; 26.5mm x 4000m; P.M. Material Code 06-185-A

Glue Lines - Two

Type - Polymer 42B-140-HV; P.M. Material Code 62-915-A
NATIONAL 72-1863; P.M. Material Code 61-405-A

Lap Adhesive - Fuller 3556; P.M. Material Code 60-492-A
Amsco 229; P.M. Material Code 62-912-A

Circumference - 24.45mm (Laser)

Resistance to Draw - 126mm Rod - 25.2 inches of water (TOTAL DRAP)
31.5mm Plug - 6.3 inches of water (Undiluted)

Dry Weight - 89.08 gms/100 126mm Rods

Dry Weight (W/GL) - 89.63 gms/100 126mm Rods

Wet Weight (W/GL) - 97.65 gms/100 126mm Rods

Prepared By: Debbie J. Morgan

Approved By: *J. Blanton*
Operations Services

/dyd

This supersedes specification dated October 6, 1981. Reason for change:
P.M. Material Code of Dexter X4644 Plug Wrap; 26.5mm x 4000m; changed from
06-940-A to 06-185-A.

2057676260